1. PRODUCT AND COMPANY IDENTIFICATION

Material Identification
Product ID: 038.3547905
Product Name: UltraThane Resin
Product Use: Paint product.
Print date: 09/Nov/2012
Revision Date: 09/Nov/2012

Company Identification
Superior Industries, Inc.
6180 Airways Blvd.
Chattanooga, TN 37421
Manufacturer's Phone: 1-423-899-0467

24-Hour Medical Emergency Phone: 1-800-476-2072

2. COMPOSITION / INFORMATION ON HAZARDOUS INGREDIENTS

<table>
<thead>
<tr>
<th>Common Name</th>
<th>Approx. Weight %</th>
<th>Chemical name</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-METHOXY-1-METHYLETHYL ACETATE 108-65-6</td>
<td>45 - 50</td>
<td>Propylene glycol monomethyl ether acetate</td>
</tr>
</tbody>
</table>

If this section is blank there are no hazardous components per OSHA guidelines.

3. HAZARDS IDENTIFICATION

Primary Routes of Exposure:
Inhalation
Ingestion
Skin absorption

Emergency Overview:
This section not in use.

This product contains ingredients that may contribute to the following potential acute health effects:

**Inhalation Effects:**
Harmful if inhaled. May affect the brain, nervous system, or respiratory system, causing dizziness, headache, nausea or respiratory irritation.

**Eye Contact:**
May cause moderate eye irritation.

**Skin Contact:**
Harmful if absorbed through the skin.

**Acute Ingestion:**
None known
This product contains ingredients that may contribute to the following potential chronic health effects:

Notice: Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents may be harmful or fatal. May cause liver damage. May cause kidney damage.

See Section 11 for toxicological information about Mutagens, Teratogens and Carcinogens.

If this section is blank, no information is available.

4. FIRST AID MEASURES

Inhalation:
If affected by inhalation, move victim to fresh air. If symptoms persist, seek medical attention.

Eye Contact:
In case of contact, or suspected contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention immediately after flushing.

Skin Contact:
In case of contact, immediately flush skin with plenty of soap and water for at least 15 minutes. If irritation persists get medical attention.

Ingestion:
If swallowed, get medical attention immediately.

Medical conditions aggravated by exposure: Any respiratory or skin condition.

5. FIRE FIGHTING MEASURES

Flash point (Fahrenheit): 115º F (46º C) TCC/PM
Lower explosive limit: 1 %
Upper explosive limit: 13 %
Autoignition temperature: Not available. °F (°C)
Sensitivity to impact: No.
Sensitivity to static discharge: Can be sensitive to static discharge hazards. Please see bonding and grounding information in Section 7.

Hazardous combustion products:

Unusual fire and explosion hazards:
None known.

Extinguishing media:
Carbon dioxide, dry chemical, foam and/or water fog.

Fire fighting procedures:
Use water spray to cool nearby containers and structures exposed to fire.

6. ACCIDENTAL RELEASE MEASURES

Action to be taken if material is released or spilled:
Ventilate area. Avoid breathing of vapors. Use self-containing breathing apparatus or airmask for large spills in a confined area. Wipe, scrape or soak up in an inert material and put in a container for disposal. See section 5, "Unusual Fire and Explosion Hazards", for proper container and storage procedures. Remove sources of ignition. Remove with inert absorbent and non sparking tools. Avoid contact with eyes.
7. HANDLING AND STORAGE

Precautions to be taken in handling and storage:
Keep away from heat, sparks, and flames. Keep container closed when not in use. Do not store above 120 degrees F. (49 degrees C). Based on flash point and vapor pressure, suitable storage should be provided in accordance with OSHA regulation 1910.106, Ontario OH&S regulation 851 section 22. Empty containers may contain product residue, including flammable or explosive vapors. Do not cut, puncture or weld on or near container. All label warnings must be observed until the container has been commercially cleaned or reconditioned. If the product is used near or above the flashpoint, an ignition hazard may be present. Activities, uses, or operations which liberate vapor (such as mixing or free fall of liquids) may also present an ignition hazard. Please ensure containers and other interconnected equipment are properly bonded and grounded at all times.

8. PERSONAL PROTECTIVE EQUIPMENT AND EXPOSURE CONTROLS

Personal Protective Equipment

Eye and face protection:
Avoid contact with eyes. Wear chemical goggles if there is the possibility of contact or splashing in the eye.

Skin protection:
Appropriate chemical resistant gloves should be worn. To prevent skin contact wear protective clothing covering all exposed areas.

Respiratory protection:
If exposure cannot be controlled below applicable limits, use the appropriate NIOSH approved respirator such as an air purifying respirator with organic vapor cartridge and dust/mist filter. Consult the respirator manufacturer’s literature to ensure that the respirator will provide adequate protection. Read and follow all respirator manufacturer’s instructions.

Ventilation
Required when spraying or applying in confined area. Ventilation equipment should be explosion proof.

Exposure Guidelines

OSHA Permissible Exposure Limits (PEL’s)
ACGIH Threshold Limit Value (TLV’s)

If this section is blank, no information is available.

9. PHYSICAL PROPERTIES

Odor: Normal for this product type.
Physical State: Liquid
pH: Not determined.
Vapor pressure: 4 mmHG @ 68º F (20º C)
Vapor density (air = 1.0): 4.6
Boiling point: 280º F (138º C)
Solubility in water: Soluble
Coefficient of water/oil distribution: Not determined.
Density (lbs per US gallon): 8.75
Specific Gravity: 1.05
Evaporation rate (butyl acetate = 1.0): .3

10. STABILITY AND REACTIVITY

Stability: Stable
Conditions to Avoid: None known.
Incompatibility: Strong oxidizers.

Product ID: 038.3547905
10. STABILITY AND REACTIVITY

Hazardous Polymerization: None anticipated.
Hazardous Decomposition Products: Carbon monoxide and carbon dioxide.

Sensitivity to static discharge: Can be sensitive to static discharge hazards. Please see bonding and grounding information in Section 7.

11. TOXICOLOGICAL INFORMATION

Mutagens:

Teratogens:

Carcinogens:

If this section is blank, no information is available.

12. ECOLOGICAL DATA

Not available at this time.

13. DISPOSAL CONSIDERATIONS

Disposal should be made in accordance with federal, state and local regulations.

14. TRANSPORTATION INFORMATION

U.S. Department of Transportation
Proper Shipping Name: PAINT
Hazard Class: COMBUSTIBLE LIQUID
UN ID Number: UN1263
Packing Group: III

U.S. Highway & Rail Shipments
The supplier may apply one of the following exceptions: Combustible Liquid, Consumer Commodity, Limited Quantity, Viscous Liquid, Does Not Sustain Combustion, or others, as allowed under 49CFR Hazmat Regulations. Please consult 49CFR Subchapter C to ensure that subsequent shipments comply with these exceptions.

International Air Transport Association:
Proper Shipping Name: Paint
Hazard Class: 3
UN ID Number: UN1263
Packing Group: III

International Maritime Organization:
Proper Shipping Name: PAINT
Hazard Class: 3
Non-Bulk UN ID Number: UN1263
Packing Group: III

15. REGULATORY INFORMATION

U.S. FEDERAL REGULATIONS:

Product ID: 038.3547905
15. REGULATORY INFORMATION

SARA 311/312 Hazard Class:

Acute: Yes
Chronic: Yes
Flammability: Yes
Reactivity: No
Sudden Pressure: No

U.S. STATE REGULATIONS:

Pennsylvania Right To Know:
2-METHOXY-1-METHYLETHYL ACETATE 108-65-6

Additional Non-Hazardous Materials

PROPRIETARY RESIN Trade Secret
PROPRIETARY RESIN Trade Secret

Rule 66 status of product Not photochemically reactive.

INTERNATIONAL REGULATIONS - Chemical Inventories

TSCA Inventory: All components of this product are in compliance with U.S.
TSCA Chemical Substance Inventory Requirements.

Canada Domestic Substances List: Not all components in this product are listed on the Domestic
Substances List.

16. OTHER INFORMATION

HMIS Codes

Health: 1
Flammability: 2
Reactivity: 1
PPE: X - See Section 8 for Personal Protective Equipment (PPE).

Abbreviations:
OSHA - Occupational Safety and Health Administration, IARC - International Agency for Research on Cancer, NIOSH -
National Institute of Occupational Safety and Health, NTP - National Toxicology Program, ACGIH - American Conference of
Governmental Industrial Hygienists, SCAQMD - South Coast Air Quality Management District, TSCA - Toxic Substances Control Act, IATA - International Air Transport Association, IMO - International Maritime Organization, DOT -
Department of Transportation, NA - Not applicable, NOT ESTAB - Not established, N.A.V. - Not available, RQ - Reportable quantity, WT - Weight, MG/CU M - Milligrams per cubic meter, G/L - Grams per liter, MM - Millimeters, MPPCF - Millions of particles per cubic foot, PPM - parts per million, PPT - parts per thousand, TCC/PM - Tag closed
cup / Pensky-Martens, PB - Lead, PEL - Permissible exposure level, TWA - Time Weighted Average, STEL - Short term exposure limit, C - Celsius, F - Fahrenheit.

Product ID: 038.3547905
1. PRODUCT AND COMPANY IDENTIFICATION

Material Identification

Product ID: 038.0035480
Product Name: UltraThane Urethane Coating - Hardner
Product Use: Paint product.
Print date: 09/Nov/2012
Revision Date: 09/Nov/2012

Company Identification
Superior Industries, Inc.
6180 Airways Blvd.
Chattanooga, TN 37421
Manufacturer's Phone: 1-423-899-0467

24-Hour Medical Emergency Phone: 1-800-476-2072

2. COMPOSITION / INFORMATION ON HAZARDOUS INGREDIENTS

<table>
<thead>
<tr>
<th>Common Name</th>
<th>Approx. Weight %</th>
<th>Chemical name</th>
</tr>
</thead>
<tbody>
<tr>
<td>PROPRIETARY RESIN</td>
<td>90 - 95</td>
<td>HEXANE, 1,6-DIISOCYANATO-, HOMOPOLYMER</td>
</tr>
<tr>
<td>AROMATIC NAPHTHA, LIGHT</td>
<td>5 - 10</td>
<td>Petroleum naphtha, light aromatic</td>
</tr>
<tr>
<td>1,2,4-TRIMETHYL BENZENE</td>
<td>1 - 5</td>
<td>PSEUDO CUMENE</td>
</tr>
</tbody>
</table>

If this section is blank there are no hazardous components per OSHA guidelines.

3. HAZARDS IDENTIFICATION

Primary Routes of Exposure:
Inhalation
Ingestion
Skin absorption

Emergency Overview:
This section not in use.

This product contains ingredients that may contribute to the following potential acute health effects:

Inhalation Effects:
Harmful if inhaled. May affect the brain, nervous system, or respiratory system, causing dizziness, headache, nausea or respiratory irritation.

Eye Contact:
Vapor and/or liquid causes irritation.
Skin Contact:
Symptoms of skin irritation may be redding, swelling, rash, scaling or blistering. May cause skin sensitization. May cause moderate skin irritation. Cured material is difficult to remove.

Acute Ingestion:
Can result in irritation and possible corrosive action in the mouth, stomach tissue and digestive tract.

Other Effects:
May cause kidney damage. May cause liver damage.

This product contains ingredients that may contribute to the following potential chronic health effects:
Overexposures may cause certain individuals to develop isocyanate sensitization which causes a reaction in isocyanates below the TLV. Notice: Reports have associated repeated and prolonged occupational overexposure to solvents with permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents may be harmful or fatal. Chronic overexposure to isocyanates may cause lung damage which may be permanent. May result in corneal opacity (clouding of the eye surface). May cause eye damage and pain. Prolonged contact may cause reddening, swelling, rash, scaling or blistering. Possible sensitization.

See Section 11 for toxicological information about Mutagens, Teratogens and Carcinogens.

If this section is blank, no information is available.

4. FIRST AID MEASURES

Inhalation:
If inhaled, remove to fresh air. If not breathing give artificial respiration, preferably mouth-to-mouth. If breathing is difficult give oxygen. Get medical attention. If affected by inhalation, move victim to fresh air. If symptoms persist, seek medical attention.

Eye Contact:
Flush with plenty of low pressure water for 15 minutes, occasionally lifting eye lids. In case of contact, or suspected contact, immediately flush eyes with plenty of water for at least 15 minutes and get medical attention immediately after flushing. If irritation persists, consult a physician.

Skin Contact:
Remove contaminated clothing. Wash skin with water, using soap if available. Remove contaminated clothing and launder before reuse. In case of contact, immediately flush skin with plenty of soap and water for at least 15 minutes. If irritation persists get medical attention. Get medical attention if irritation persists.

Ingestion:
Do not induce vomiting. Slowly dilute with 1-2 glasses of water or milk and seek medical attention. Never give anything by mouth to an unconscious person. If swallowed, do not induce vomiting. Give large quantities of water. If available, give several glasses of milk. Never give anything by mouth to an unconscious person. Get medical attention immediately. Get medical attention! If vomiting occurs, keep head lower than hips to prevent aspiration.

Medical conditions aggravated by exposure: Any respiratory or skin condition.

5. FIRE FIGHTING MEASURES

Flash point (Fahrenheit): 115º F (46º C) TCC/PM
Lower explosive limit: 1 %
Upper explosive limit: 6 %
Autoignition temperature: Not available. °F (° C)
Sensitivity to impact: No.
Sensitivity to static discharge: Can be sensitive to static discharge hazards. Please see bonding and grounding information in Section 7.
Hazardous combustion products: See Section 10.

Product ID: 038.0035480
Unusual fire and explosion hazards:
None known.

Extinguishing media:
Carbon dioxide, dry chemical, foam and/or water fog.

Fire fighting procedures:
Use water spray to cool nearby containers and structures exposed to fire.

6. ACCIDENTAL RELEASE MEASURES

Action to be taken if material is released or spilled:
Ventilate area. Avoid breathing of vapors. Use self-containing breathing apparatus or airmask for large spills in a confined area. Wipe, scrape or soak up in an inert material and put in a container for disposal. See section 5, "Unusual Fire and Explosion Hazards", for proper container and storage procedures. Remove sources of ignition. Remove with inert absorbent and non sparking tools. Avoid all personal contact.

7. HANDLING AND STORAGE

Precautions to be taken in handling and storage:
Keep away from heat, sparks, and flames. Keep container closed when not in use. Do not store above 120 degrees F. (49 degrees C). Based on flash point and vapor pressure, suitable storage should be provided in accordance with OSHA regulation 1910.106, Ontario OH&S regulation 851 section 22. Empty containers may contain product residue, including flammable or explosive vapors. Do not cut, puncture or weld on or near container. All label warnings must be observed until the container has been commercially cleaned or reconditioned. If the product is used near or above the flashpoint, an ignition hazard may be present. Activities, uses, or operations which liberate vapor (such as mixing or free fall of liquids) may also present an ignition hazard. Please ensure containers and other interconnected equipment are properly bonded and grounded at all times.

8. PERSONAL PROTECTIVE EQUIPMENT AND EXPOSURE CONTROLS

Personal Protective Equipment

Eye and face protection:
Wear chemical goggles with splash shields or face shield. Contact lenses should not be worn when working with chemicals because contact lenses may contribute to the severity of an eye injury in case of exposure.

Skin protection:
Gloves: Neoprene or other nonporous. Neoprene or plastic apron and protective clothing covering exposed skin areas.

Respiratory protection:
If exposure cannot be controlled below applicable limits, use the appropriate NIOSH approved respirator such as an air purifying respirator with organic vapor cartridge and dust/mist filter. Consult the respirator manufacturer's literature to ensure that the respirator will provide adequate protection. Read and follow all respirator manufacturer's instructions.

Ventilation
Required when spraying or applying in confined area. Ventilation equipment should be explosion proof.

Exposure Guidelines

OSHA Permissible Exposure Limits (PEL's)

ACGIH Threshold Limit Value (TLV's)

<table>
<thead>
<tr>
<th>Common Name</th>
<th>Approx. Weight %</th>
<th>TWA</th>
<th>STEL</th>
<th>Ceiling limits</th>
<th>Skin designations</th>
</tr>
</thead>
<tbody>
<tr>
<td>1,2,4-TRIMETHYLBENZENE</td>
<td>1 - 5</td>
<td>25 PPM</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Product ID: 038.0035480
9. PHYSICAL PROPERTIES

Odor: Normal for this product type.
Physical State: Liquid
pH: Not determined.
Vapor pressure: 4 mmHG @ 68º F (20º C)
Vapor density (air = 1.0): 4.3
Boiling point: 326º F (163º C)
Solubility in water: Insoluble.
Coefficient of water/oil distribution: Not determined.
Density (lbs per US gallon): 9.17
Specific Gravity: 1.1
Evaporation rate (butyl acetate = 1.0): .1

10. STABILITY AND REACTIVITY

Stability: Stable
Conditions to Avoid: None known.
Incompatibility: None known.
Hazardous Polymerization: None anticipated.

Sensitivity to static discharge: Can be sensitive to static discharge hazards. Please see bonding and grounding information in Section 7.

11. TOXICOLOGICAL INFORMATION

Mutagens:

Teratogens:

Carcinogens:

If this section is blank, no information is available.

12. ECOLOGICAL DATA

Not available at this time.

13. DISPOSAL CONSIDERATIONS

Disposal should be made in accordance with federal, state and local regulations.

14. TRANSPORTATION INFORMATION

U.S. Department of Transportation
Proper Shipping Name: PAINT
Hazard Class: COMBUSTIBLE LIQUID
UN ID Number: UN1263

Product ID: 038.0035480
14. TRANSPORTATION INFORMATION

Packing Group: III

U.S. Highway & Rail Shipments
The supplier may apply one of the following exceptions: Combustible Liquid, Consumer Commodity, Limited Quantity, Viscous Liquid, Does Not Sustain Combustion, or others, as allowed under 49CFR Hazmat Regulations. Please consult 49CFR Subchapter C to ensure that subsequent shipments comply with these exceptions.

International Air Transport Association:
Proper Shipping Name: Paint
Hazard Class: 3
UN ID Number: UN1263
Packing Group: III

International Maritime Organization:
Proper Shipping Name: Paint
Hazard Class: 3
Non-Bulk UN ID Number: UN1263
Packing Group: III

15. REGULATORY INFORMATION

U.S. FEDERAL REGULATIONS:

<table>
<thead>
<tr>
<th>Common Name</th>
<th>CAS-No.</th>
<th>Approx. Weight %</th>
<th>SARA 302</th>
<th>SARA 313</th>
<th>CERCLA RQ in lbs.</th>
</tr>
</thead>
<tbody>
<tr>
<td>1,2,4-TRIMETHYLBENZENE</td>
<td>95-63-6</td>
<td>1 - 5</td>
<td>Listed.</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

SARA 311/312 Hazard Class:
Acute: Yes
Chronic: Yes
Flammability: Yes
Reactivity: No
Sudden Pressure: No

U.S. STATE REGULATIONS:

Pennsylvania Right To Know:
PROPRIETARY RESIN
AROMATIC NAPHTHA, LIGHT
1,2,4-TRIMETHYLBENZENE

Rule 66 status of product
Photochemically reactive.

INTERNATIONAL REGULATIONS - Chemical Inventories

TSCA Inventory:
All components of this product are in compliance with U.S. TSCA Chemical Substance Inventory Requirements.

Canada Domestic Substances List:
All components of this product are listed on the Domestic Substances List.

16. OTHER INFORMATION

HMIS Codes
Health: 2
Flammability: 2

Product ID: 038.0035480
16. OTHER INFORMATION

Reactivity: 1
PPE: X - See Section 8 for Personal Protective Equipment (PPE).

Abbreviations:
OSHA - Occupational Safety and Health Administration, IARC - International Agency for Research on Cancer, NIOSH - National Institute of Occupational Safety and Health, NTP - National Toxicology Program, ACGIH - American Conference of Governmental Industrial Hygienists, SCAQMD - South Coast Air Quality Management District, TSCA - Toxic Substances Control Act, IATA - International Air Transport Association, IMO - International Maritime Organization, DOT - Department of Transportation, NA - Not applicable, NOT ESTAB - Not established, N.A.V. - Not available, RQ - Reportable quantity, WT - Weight, MG/CU M - Milligrams per cubic meter, G/L - Grams per liter, MM - Millimeters, MPPCF - Millions of particles per cubic foot, PPM - parts per million, PPT - parts per thousand, TCC/PM - Tag closed cup / Pensky-Martens, PB - Lead, PEL - Permissible exposure level, TWA - Time Weighted Average, STEL - Short term exposure limit, C - Celsius, F - Fahrenheit.