SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: Fusion Kote 400 A SYNONYMS: PRODUCT CODES:

MANUFACTURER: Superior Industries, Inc DIVISION: ADDRESS: 6180 Airways Blvd.; Chattanooga, TN 37421

EMERGENCY PHONE: 800-476-2072 CHEMTREC PHONE: OTHER CALLS: 423-899-0467 FAX PHONE: 423-899-0421

CHEMICAL NAME: n/a CHEMICAL FAMILY: epoxy resin CHEMICAL FORMULA: n/a

PRODUCT USE: epoxy coating PREPARED BY: P Meyer %/46- #/&

SECTION 1 NOTES:

SECTION 2: COMPOSITION/INFORMATION ON INGREDIENTS

| INGREDIENT: | Epoxy resin |
|--------------------|---------------------------|
| | Ethylhexyl Glycidyl Ether |
| | Ethlhexanol |

CAS NO. 25068-38-6 002461-15-6 000104-76-7

SECTION 2 NOTES:

SECTION 3: HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW:

POTENTIAL HEALTH EFFECTS/ROUTES OF ENTRY:

EYES: YES

SKIN: YES

INGESTION: YES

INHALATION: YES

ACUTE HEALTH HAZARDS:

CHRONIC HEALTH HAZARDS:

MEDICAL CONDITIONS GENERALLY AGGRAVATED BY EXPOSURE: Irritant to eyes, skin & respiratory systems. Prolonged contact may or may not result in chemical burns. Repeated handling may cause dermatitis and allergies.

| CARCINOGENICITY OSHA: no OTHER: | ACGIH: n/a | NTP: n/a | IARC: n/a | |
|---------------------------------------|------------|----------|-----------|--|
| SECTION 3 NOTES: | | | | |
| SECTION 4: FIRST AID | MEASURES | | | |

EYES: wash for 15 minutes with running water and call a physician.

SKIN: wash with soap and water

INGESTION: if ingested, drink 3-4 glasses of milk or water

INHALATION: move patient to fresh air. Prevent aspiration of vomit. Turn victim's head to the side. Seek medical advice.

NOTES TO PHYSICIANS OR FIRST AID PROVIDERS:

SECTION 4 NOTES:

SECTION 5: FIRE-FIGHTING MEASURES

FLAMMABLE LIMITS IN AIR, UPPER: (H O=1):1.55@68F (% BY VOLUME) LOWER:

FLASH POINT: PMCC240 F F: PMCC280F C: METHOD USED:

NFPA HAZARD CLASSIFICATION HEALTH: 2 FLAMMABILITY: 1 OTHER:

EXTINGUISHING MEDIA: water fog, carbon dioxide or dry chemicals

SPECIAL FIRE FIGHTING PROCEDURES: Self-contained breathing apparatus. Keep cool with water fog

UNUSUAL FIRE AND EXPLOSION HAZARDS: n/a

HAZARDOUS DECOMPOSITION PRODUCTS: n/a

SECTION 5 NOTES:

SECTION 6: ACCIDENTAL RELEASE MEASURES

ACCIDENTAL RELEASE MEASURES: stop leak, pump to salvage area or tank. Absorb remaining on paper, sand, clay, earth, vermiculite, floor absorbent or other absorbent materials. Shovel into containers.

REACTIVITY: 0

WASTE DISPOSAL METHOD: Use federal, state and local approved methods

SECTION 6 NOTES:

SECTION 7: HANDLING AND STORAGE

HANDLING AND STORAGE: wear protective boots, goggles and long sleeve shirts & long pants to protect skin and eyes. Gloves are also to be worn.

OTHER PRECAUTIONS: provide ventilation from exhaust fans

SECTION 7 NOTES:

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

ENGINEERING CONTROLS:

FUSION KOTE 400

VENTILATION : provide ventilation from exhaust fans

RESPIRATORY PROTECTION: NIOSH approved organic vapors cartridge mask

EYE PROTECTION: safety glasses

SKIN PROTECTION: long sleeve shirts, long pants and boots

OTHER PROTECTIVE CLOTHING OR EQUIPMENT:

WORK HYGIENIC PRACTICES: isolated contact with skin can be cleaned off the skin by the use of waterless hand cleaners followed by washing with soapy water. Rinse & dry with paper towels. DO NOT use solvent

EXPOSURE GUIDELINES:

SECTION 8 NOTES:

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE: Viscous liquid, clear

ODOR: sweet odor

PHYSICAL STATE: mobile liquid

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pH AS SUPPLIED: n/a
pH (Other):
BOILING POINT:
            F:
            C:
MELTING POINT:
            F:
            C:
FREEZING POINT:
            F:
            C.
VAPOR PRESSURE (mmHg):
     @ 70F
            F:
            C:
VAPOR DENSITY (AIR = 1):
     @
            F:
            C.
SPECIFIC GRAVITY (H2O = 1):
     @
            F:
            C.
EVAPORATION RATE:
BASIS (=1):
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SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES (con't)

SOLUBILITY IN WATER: insoluble (<0.1%)

PERCENT SOLIDS BY WEIGHT:

PERCENT VOLATILE: BY WT/ BY VOL @ F: C: VOLATILE ORGANIC COMPOUNDS (VOC):

WITH WATER: LBS/GAL WITHOUT WATER: LBS/GAL

| MOLECULAR WEIGHT: |
|-------------------|
| VISCOSITY: |

@

F: C:

SECTION 9 NOTES:

SECTION 10: STABILITY AND REACTIVITY

<u>STABLE</u>

UNSTABLE

STABILITY: stable

CONDITIONS TO AVOID (STABILITY):

INCOMPATIBILITY (MATERIAL TO AVOID): mineral acids

HAZARDOUS DECOMPOSITION OR BY-PRODUCTS: carbon monoxide in a fire. Ammonia when heated.

HAZARDOUS POLYMERIZATION: will not occur

CONDITIONS TO AVOID (POLYMERIZATION):

SECTION 10 NOTES:

SECTION 11: TOXICOLOGICAL INFORMATION

TOXICOLOGICAL INFORMATION:

SECTION 11 NOTES:

SECTION 12: ECOLOGICAL INFORMATION

ECOLOGICAL INFORMATION:

SECTION 12 NOTES:

SECTION 13: DISPOSAL CONSIDERATIONS

WASTE DISPOSAL METHOD:

RCRA HAZARD CLASS:

SECTION 13: DISPOSAL CONSIDERATIONS (con't)

SECTION 13 NOTES: comply with all federal, state and local regulations

SECTION 14: TRANSPORT INFORMATION

U.S. DEPARTMENT OF TRANSPORTATION PROPER SHIPPING NAME: HAZARD CLASS: ID NUMBER: PACKING GROUP: I LABEL STATEMENT:

FUSION KOTE 400 WATER TRANSPORTATION PROPER SHIPPING NAME: HAZARD CLASS: ID NUMBER: PACKING GROUP: LABEL STATEMENTS:

AIR TRANSPORTATION PROPER SHIPPING NAME: HAZARD CLASS: ID NUMBER: PACKING GROUP: LABEL STATEMENTS:

OTHER AGENCIES:

SECTION 14 NOTES:

SECTION 15: REGULATORY INFORMATION

U.S. FEDERAL REGULATIONS TSCA (TOXIC SUBSTANCE CONTROL ACT):

CERCLA (COMPREHENSIVE RESPONSE COMPENSATION, AND LIABILITY ACT):

SARA TITLE III (SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT):

311/312 HAZARD CATEGORIES:

313 REPORTABLE INGREDIENTS:

STATE REGULATIONS:

INTERNATIONAL REGULATIONS:

SECTION 15 NOTES:

SECTION 16: OTHER INFORMATION

OTHER INFORMATION:

PREPARATION INFORMATION:

DISCLAIMER:

SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: Fusion Kote 400 B SYNONYMS: PRODUCT CODES:

MANUFACTURER: Superior Industries, Inc DIVISION: ADDRESS: 6180 Airways Blvd.; Chattanooga, TN 37421

EMERGENCY PHONE: 800-476-2072 CHEMTREC PHONE: OTHER CALLS: 423-899-0467 FAX PHONE: 423-899-0421

CHEMICAL NAME: n/a CHEMICAL FAMILY: epoxy hardener CHEMICAL FORMULA: n/a

PRODUCT USE: epoxy coating PREPARED BY: P Meyer 11/09/12

SECTION 1 NOTES:

SECTION 2: COMPOSITION/INFORMATION ON INGREDIENTS

INGREDIENT: Methylenebiscyclohexanmine,4,4 CAS NO. 1761-71-3 Nonyl Phenol 25154-52-3

SECTION 2 NOTES:

SECTION 3: HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW:

POTENTIAL HEALTH EFFECTS/ROUTES OF ENTRY:

EYES: YES

SKIN: YES

INGESTION: YES

INHALATION: YES

ACUTE HEALTH HAZARDS:

CHRONIC HEALTH HAZARDS:

MEDICAL CONDITIONS GENERALLY AGGRAVATED BY EXPOSURE: Irritant to eyes, skin & respiratory systems. Prolonged contact may or may not result in chemical burns. Repeated handling may cause dermatitis and allergies.

CARCINOGENICITY OSHA: no OTHER:

ACGIH: n/a

NTP: n/a

IARC: n/a

FUSION KOTE 400

SECTION 3 NOTES:

SECTION 4: FIRST AID MEASURES

EYES: wash for 15 minutes with running water and call a physician.

SKIN: wash with soap and water

INGESTION: if ingested, drink 3-4 glasses of milk or water

INHALATION: move patient to fresh air. Prevent aspiration of vomit. Turn victim's head to the side. Seek medical advice.

NOTES TO PHYSICIANS OR FIRST AID PROVIDERS:

SECTION 4 NOTES:

SECTION 5: FIRE-FIGHTING MEASURES

FLAMMABLE LIMITS IN AIR, UPPER: (H O=1):1.55@68F (% BY VOLUME) LOWER: FLASH POINT: PMCC240 F F: PMCC240F

C: METHOD USED:

NFPA HAZARD CLASSIFICATION HEALTH: 3 FLAMMABILITY: 1 OTHER:

REACTIVITY: 0

EXTINGUISHING MEDIA: water fog, carbon dioxide or dry chemicals

SPECIAL FIRE FIGHTING PROCEDURES: Self-contained breathing apparatus. Keep cool with water fog

UNUSUAL FIRE AND EXPLOSION HAZARDS: n/a

HAZARDOUS DECOMPOSITION PRODUCTS: n/a

SECTION 5 NOTES:

SECTION 6: ACCIDENTAL RELEASE MEASURES

ACCIDENTAL RELEASE MEASURES: stop leak, pump to salvage area or tank. Absorb remaining on paper, sand, clay, earth, vermiculite, floor absorbent or other absorbent materials. Shovel into containers.

WASTE DISPOSAL METHOD: Use federal, state and local approved methods

SECTION 6 NOTES:

SECTION 7: HANDLING AND STORAGE

HANDLING AND STORAGE: wear protective boots, goggles and long sleeve shirts & long pants to protect skin and eyes. Gloves are also to be worn.

OTHER PRECAUTIONS: provide ventilation from exhaust fans

SECTION 7 NOTES:

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

ENGINEERING CONTROLS:

VENTILATION : provide ventilation from exhaust fans

RESPIRATORY PROTECTION: NIOSH approved organic vapors cartridge mask

EYE PROTECTION: safety glasses

SKIN PROTECTION: long sleeve shirts, long pants and boots

OTHER PROTECTIVE CLOTHING OR EQUIPMENT:

WORK HYGIENIC PRACTICES: isolated contact with skin can be cleaned off the skin by the use of waterless hand cleaners followed by washing with soapy water. Rinse & dry with paper towels. DO NOT use solvent

EXPOSURE GUIDELINES:

SECTION 8 NOTES:

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE: Viscous liquid,

ODOR: ammonia

PHYSICAL STATE: mobile liquid

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pH AS SUPPLIED: Alkaline
pH (Other):
BOILING POINT:
            F: 608
            C: 320
MELTING POINT:
            F:
            C:
FREEZING POINT:
            F:
            C:
VAPOR PRESSURE (mmHg):
     @ 70F
            F: <0.10
            C:
VAPOR DENSITY (AIR = 1):
     @
            F:
            C:
SPECIFIC GRAVITY (H2O = 1):
     @
            F:
            C:
EVAPORATION RATE:
BASIS (=1):
```

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES (con't)

SOLUBILITY IN WATER: insoluble (<0.1%)

PERCENT SOLIDS BY WEIGHT:

PERCENT VOLATILE: BY WT/ BY VOL @

FUSION KOTE 400

VOLATILE ORGANIC COMPOUNDS (VOC):

WITH WATER: LBS/GAL WITHOUT WATER: LBS/GAL

MOLECULAR WEIGHT: VISCOSITY: @

F: C:

SECTION 9 NOTES:

SECTION 10: STABILITY AND REACTIVITY

<u>STABLE</u>

UNSTABLE

STABILITY: stable

CONDITIONS TO AVOID (STABILITY):

INCOMPATIBILITY (MATERIAL TO AVOID): mineral acids

HAZARDOUS DECOMPOSITION OR BY-PRODUCTS: carbon monoxide in a fire. Ammonia when heated.

HAZARDOUS POLYMERIZATION: will not occur

CONDITIONS TO AVOID (POLYMERIZATION):

SECTION 10 NOTES:

SECTION 11: TOXICOLOGICAL INFORMATION

TOXICOLOGICAL INFORMATION:

SECTION 11 NOTES:

SECTION 12: ECOLOGICAL INFORMATION

ECOLOGICAL INFORMATION:

SECTION 12 NOTES:

SECTION 13: DISPOSAL CONSIDERATIONS

WASTE DISPOSAL METHOD:

RCRA HAZARD CLASS:

SECTION 13: DISPOSAL CONSIDERATIONS (con't)

SECTION 13 NOTES: comply with all federal, state and local regulations

SECTION 14: TRANSPORT INFORMATION

U.S. DEPARTMENT OF TRANSPORTATION PROPER SHIPPING NAME: amines, liquid, corrosive n.o.s

FUSION KOTE 400 HAZARD CLASS: un1680 ID NUMBER: PACKING GROUP: II LABEL STATEMENT:

WATER TRANSPORTATION PROPER SHIPPING NAME: HAZARD CLASS: ID NUMBER: PACKING GROUP: LABEL STATEMENTS:

AIR TRANSPORTATION PROPER SHIPPING NAME: HAZARD CLASS: ID NUMBER: PACKING GROUP: LABEL STATEMENTS:

OTHER AGENCIES:

SECTION 14 NOTES:

SECTION 15: REGULATORY INFORMATION

U.S. FEDERAL REGULATIONS TSCA (TOXIC SUBSTANCE CONTROL ACT):

CERCLA (COMPREHENSIVE RESPONSE COMPENSATION, AND LIABILITY ACT):

SARA TITLE III (SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT):

311/312 HAZARD CATEGORIES:

313 REPORTABLE INGREDIENTS:

STATE REGULATIONS:

INTERNATIONAL REGULATIONS:

SECTION 15 NOTES:

SECTION 16: OTHER INFORMATION

OTHER INFORMATION:

PREPARATION INFORMATION:

DISCLAIMER: