MATERIAL SAFETY DATA SHEET

SECTION I PART A

PRODUCT NAME VersaCrete DATE PREPARED 11/09/2012

MANUFACTURER'S NAME: SUPERIOR INDUSTRIES, INC.

6180 AIRWAYS BLVD.

CHATTANOOGA, TN 37421

EMERGENCY # (800) 476-2072 INFORMATION: (423) 899-0467

SECTION II HAZARDOUS INGREDIENTS/IDENTITY INFORMATION

EPOXY RESIN: RESIN COMPOUND; NON-HAZARDOUS CAS# 25068-38-6

SECTION III PHYSICAL/CHEMICAL CHARACTERISTICS

BOILING POINT: 500°F SPECIFIC GRAVITY: (H20=1): 1.85

VAPOR PRESSURE: 0.03mmHg@77°F MELTING POINT: N/A

VAPOR DENSITY: <1.0 EVAPORATION RATE N/A SOLUBILITY IN WATER: INSOLUBLE APPEARANCE AND ODOR:

WHITE

paste, almost odorless

SECTION IV FIRE & EXPLOSION HAZARD DATE

FLASH POINT: >PMCC 480°F FLAMMABLE LIMITS: LEL:N/A/UEL:N/A EXTINGUISHING MEDIA: Water fog, Carbon Dioxide or dry Chemicals

SPECIAL FIRE FIGHTING PROCEDURES: Water or foam may cause violent frothing and possibly endanger the life of firefighters, especially when sprayed into hot or burning containers.

UNUSUAL FIRE AND EXPLOSION HAZARDS: N/A

SECTION V REACTIVITY DATE

STABLE: YES CONDITIONS TO AVOID: Strong oxidizing agents, strong mineral acids, strong alkalis and amines

strong alkalis and amines.

UNSTABLE: NO INCOMPATIBILITY: Water and lower hydrocarbons. HAZARDOUS DECOMPOSITION OR BY-PRODUCTS: CO2 and various hydrocarbons, etc. CONDITIONS TO AVOID: Hardeners for epoxy resins unless done by experienced individuals

SECTION VI HEALTH HAZARD DATA PART A

ROUTES OF ENTRY

INHALATION: YES SKIN: YES INGESTION: YES

HEALTH HAZARDS

HEALTH=2 FLAM MABILITY = 1 REACTIVITY = 0

CARCINOGENCY: NO NTP: N/A IARC MONOGRAPHS: N/A

OSHA REGULATED: NO

SIGNS AND SYMPTOMS OF EXPOSURE: Skin rash and sensitation of fair skinned people.

MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE: N/A

EMERGENCY & FIRST AID PROCEDURES: Wash for 15 minutes in case of eye contact. Call a physician immediately. Wash clothing with soap and water. Discard shoes. Clean skin with waterless hand cleaner, then wash with soap & water.

SECTION VII PRECAUTIONS FOR SAFE HANDLING AND USE

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: Stop leak. Pump to salvage area or tank. Absorb remaining on paper, sand, clay, earth, vermiculite, floor absorbent or other absorbent materials. Shovel into containers.

WASTE DISPOSAL METHOD: Use federal, state and local approved methods. PRECAUTIONS TO BE TAKEN IN STORAGE & HANDLING: Wear protective boots, goggles, gloves, long sleeve shirt and long pants to protect skin and eyes.

OTHER PRECAUTIONS: Provide ventilation from exhaust fans.

SECTION VIII CONTROL MEASURES

RESPIRATORY PROTECTION: SELF-CONTAINED RESPIRATORS ARE RECOMMENDED.

VENTILATION: YES PROVIDE THOUGH USE OF EXHAUST FANS.

PROTECTIVE GLOVES: YES EYE PROTECTION: GOGGLES

OTHER PROTECTIVE CLOTHING OR EQUIPMENT: Long sleeve shirts, long pants & boots.

WORK/HYGIENIC PRACTICES: Isolated contact with skin can be cleaned off the skin by the use of waterless hand cleaners followed by washing with soapy water. Rinse & dry with paper towels. DO NOT use solvent.

SECTION IX PART A

D.O.T Non-Hazardous

MATERIAL SAFETY DATA SHEET

PART B

SECTION I

PRODUCT NAME: VersaCrete

MANUFACTURER'S NAME: SUPERIOR INDUSTRIES, INC.

6180 AIRWAYS BLVD.

CHATTANOOGA, TN 37421

EMERGENCY # (800) 476-2072 INFORMATION: (423) 899-0467

SECTION II HAZARDOUS INGREDIENTS/IDENTITY INFORMATION

TETRA ETHYLENE PENTAMINE CAS# 112-57-2
TALL OIL FATTY ACID CAS# 68953-36-6

SECTION III PHYSICAL/CHEMICAL CHARACTERISTICS

BOILING POINT: 432°F SPECIFIC GRAVITY: (H20=1):1.78

VAPOR PRESSURE: <1MMHG@77°F MELTING POINT: N/A VAPOR DENSITY: N/A EVAPORATION RATE: N/A

SOLUBILITY IN WATER: SLIGHT APPEARANCE AND ODOR: BLACK paste, slight

ammonia odor.

SECTION IV FIRE & EXPLOSION HAZARD DATA

FLASH POINT: PMCC 259°F FLAMMABLE LIMITS: LEL: N/A/ UEL: N/A

EXTINGUISHING MEDIA: FOAM, DRY CHEMICALS, CO2

SPECIAL FIRE FIGHTING PROCEDURES: Toxic vapors present, use self-contained breathing

apparatus.

UNUSUAL FIRE AND EXPLOSION HAZARDS: Keep containers of burning liquid cool with water

sprayed on the outside of containers.

SECTION V REACTIVITY DATE

STABLE: YES CONDITIONS TO AVOID: High heat.150°F

UNSTABLE: NO INCOMPATIBILITY: Strong oxidizing agents, mineral

Acids

HAZARDOUS DECOMPOSITION OR BY-PRODUCTS: NOX,COS.CO

HAZARDOUS POLYMERIZATION MAY OCCUR: NO WILL NOT OCCUR: YES

CONDITIONS TO AVOID: mixing with epoxy resins other than by experienced personnel

SECTION VI HEALTH HAZARD DATA PART B

ROUTES OF ENTRY

INHALATION: YES SKIN: YES INGESTION: YES

HEALTH HAZARDS

HEALTH = 3 FLAMMABILITY - 1 REACTIVITY = 0

CARCINOGENCY: NO NTP: N/A IARC MONOGRAPHS: N/A

SIGNS AND SYMPTOMS OF EXPOSURE: Rash on the skin

MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE: N/A

EMERGENCY & FIRST AID PROCEDURES: Do not induce vomiting. Give water or Milk to drink to dilute throat irritation in case vomiting should happen.

SECTION VII PRECAUTIONS FOR SAFE HANDLING AND USE

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: Stop Leak. Pump to salvage area or tank. Absorb remaining on paper. sand, clay, earth, Vermiculite, floor absorbent or other absorbent materials. Shovel into containers.

WASTE DISPOSAL METHOD: Use Federal, state and local approved methods PRECAUTIONS TO BE TAKEN IN STORAGE & HANDLING: Wear protective Boots, goggles, gloves, long sleeve shirt and long pants to protect skin and eyes. OTHER PRECAUTIONS: Provide ventilation from exhaust fans.

SECTION VIII CONTROL MEASURES

RESPIRATORY PROTECTION: SELF-CONTAINED RESPIRATORS ARE RECOM MENDED.

VENTILATION: YES PROVIDE THROUGH USE OF EXHAUST FANS.

PROTECTIVE GLOVES: YES EYE PROTECTION: Goggles

OTHER PROTECTIVE CLOTHING OR EQUIPMENT: Long sleeve shirts, long pants & boots.

WORK/HYGIENIC PRACTICES: Isolated contact with skin can be cleaned off the skin By the use of waterless hand cleaners followed by washing with soapy water. Rinse & Dry with paper towels. DO NOT use solvent.

SECTION IX PART B

D.O.T. Non-Hazardous